

WHAT IS CLAIMED IS:

1. A shoe comprising:
 - an upper material using a double raschel warp knitted fabric;
 - 5 the upper material including a first surface having a non-mesh structure and a second surface having a non-mesh structure part (A) and mesh structure parts (B, C);
 - the non-mesh structure part (A) and the mesh structure parts (B, C) respectively having burst strengths A, B and C that satisfy the relationship:
10 $A > B > C$;
 - the shoe including a tiptoe region, a toe region positioned adjacent to the tiptoe region, a heel region, and two side regions that extend between the heel and toe regions;
 - the non-mesh structure part (A) being disposed at the tiptoe region and
15 partially at both side regions;
 - the mesh structure part (B) being disposed adjacent the toe region; and
 - the mesh structure part (C) being disposed partially at both side regions.
- 20 2. The shoe according to claim 1, wherein in accordance with a bursting test based on JIS L 1096A Method, the burst strength of the non-mesh structure part (A) is 1400 kPa or more and the burst strength of the mesh structure part (C) is 900 kPa to 1200 kPa.
- 25 3. The shoe according to claim 1, wherein the tiptoe region, the heel region and an eyelet part of the shoe are reinforced.
4. The shoe according to claim 1, wherein a tongue part of the shoe comprises the mesh structure part (C).
- 30 5. The shoe according to claim 1, wherein a constituent yarn of the first surface and the second surface, and a connecting yarn connecting the first surface to the second surface are polyester fiber yarns.
- 35 6. A shoe comprising:
 - an upper material using a double raschel warp knitted fabric;
 - the upper material including a front surface having a mesh structure

part and a back surface having a non-mesh structure; and

a constituent yarn of the front surface including a yarn having a melting point that is lower than the melting point of a constituent yarn of the back surface, and at least a part of the front surface is partially fused.

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7. The shoe according to claim 6, wherein the constituent yarn of the front surface is an ethylene vinylalcohol fiber yarn.

8. The shoe according to claim 6, wherein the constituent yarn of the back surface and the connecting yarn connecting the front surface to the back surface are polyester fiber yarns.

9. A shoe comprising:
a double raschel warp knitted fabric including one surface having a non-mesh structure and another surface having a non-mesh structure part (A) and mesh structure parts (B, C);

the non-mesh structure part (A) and the mesh structure parts (B, C) including burst strengths A, B and C satisfy the relationship: $A > B > C$;

the shoe including a tiptoe region, a toe region positioned adjacent to the tiptoe region, a heel region, and two side regions that extend between the heel and toe regions;

the non-mesh structure part (A) being disposed at the tiptoe region and partially at the side regions of the shoe;

the mesh structure part (B) being disposed in the vicinity of the toe region of the shoe;

the mesh structure part (C) being disposed partially at the side regions of the shoe; and

at least the parts A to C being disposed in one continuous knitted fabric.

10. The shoe according to claim 9, wherein a constituent yarn of the first surface and the second surface and a connecting yarn connecting the first surface to the second surface is a polyester fiber yarn.

11. A shoe comprising:
a double raschel warp knitted fabric used for an upper part of a shoe;
the double raschel warp knitted fabric including:
a front surface comprising a mesh structure part and a back surface

having a non-mesh structure; and

a constituent yarn of the front surface comprising a yarn having a melting point that is lower than the melting point of a constituent yarn of the back surface.

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12. The shoe according to claim 11, wherein the constituent yarn of the front surface is an ethylene-vinyl alcohol fiber yarn.

10 13. The shoe according to claim 11, wherein the constituent yarn of the back surface and the connecting yarn connecting the front surface to the back surface are polyester fiber yarns.